

Date: Tuesday, 3/14/2006 2:22:24 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: STRUT
<b>Job Number</b>	: 26244		
<b>Estimate Number</b>	: 10956		
<b>P.O. Number</b>	: N/A	<b>Part Number</b>	: D2565203
<b>This Issue</b>	: 3/14/2006	<b>S.O. No.</b>	: N/A
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: D2565 REV E
<b>First Issue</b>	: N/A	<b>Project Number</b>	: N/A
<b>Previous Run</b>	: 25573	<b>Drawing Revision</b>	: E
	<b>Type</b>	<b>Material</b>	: N/A
	: SMALL /MED FAB	<b>Due Date</b>	: 3/15/2006
<b>Written By</b>	: <u>SEE COMMENT BELOW</u>	<b>Qty:</b>	2 Um: Each
<b>Checked &amp; Approved By</b>	: <u>W</u>		
<b>Comment</b>	: Est: D 01.06.04 Added Powder Coat, Removed Polish, and Added Inspection Levels 3 & 21 EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304TR0750W049	304 RD Tube .750 x .049W
	<b>Comment:</b> Qty.: 1.8375 f(s)/Unit Total : 3.6750 f(s) Material: 304/316 SS tubing 0.750" Dia. x 0.049" wall <u>2</u> B 18938 (M304TR0750W049) Batch No: <u>SB 06/03/14</u> <u>2</u>	
2.0	BRAKE NC	NC BRAKE
	<b>Comment:</b> BRAKE NC Punch as per Dwg D2565 using DT 8313 <u>SB 06/03/14</u> <u>2</u>	
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
	<b>Comment:</b> SMALL & MEDIUM FAB RESOURCE 1 Drill hole as per Dwg D2565 (one end only) Deburr <u>SB 06/03/14</u> <u>2</u>	
4.0	QC5	INSPECT WORK TO CURRENT STEP
	<b>Comment:</b> INSPECT WORK TO CURRENT STEP <u>206.03.15</u> <u>2</u>	
5.0	POWDER COATING	POWDER COATING
	<b>Comment:</b> POWDER COATING Powder Coat White (Ref. 4.3.5.2) as per QSI 005 4.3 <u>SB 06/03/15</u> <u>2</u>	

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: 12 Date: 06/03/16  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Drawing Name: STRUT

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

DL 06/03/15

(2)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 186

PC 4/3/16

(2)

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

LD 06/03/16

(2)

Job Completion



LA 06.03.16

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries